CE6000-120AP Plotter

Version 2.10   **Release date: February 16, 2022**

- Bug fixed
    1. When the message "USE THE POSITION KEY TO MOVE THE TOOL AND THEN PRESS ENTER" is displaying, the beeping will continue if the menu key will be pressed while the tool is moving.
    2. When the numeric part of the serial number starts with 0, the 0 was omitted if the first digit of the string obtained by the serial number acquisition command (ESC.C4;2:) is 0.

- Modification
    1. Added the command function to acquire the setting values in the plotter.

Version 2.00   **Release date: November 12, 2019**

- Fixed problem
    1. When it is drawing with the pen, some of corner was not sharp with particular drawing speed.

Version 1.90   **Release date: July 12, 2017**

- Fixed problem
    1. The E05005 error occurred when the cross cutting is performing with the following setting of perforation.
    The force of UP MODE was set to other than "UP".
    The Force of UP MODE was set to lower force it can't cut media completely.
    This problem does not occur when the UP MODE is set to "UP".

Version 1.81   **Release date: May 23, 2014**

- Fixed problem
    1. The Y position error occurred when in the adjustment mode.

Version 1.80   **This version was not released.**

- Fixed problem
  1. Sometimes the plotter locked during connecting to the USB port when the PC sent the reading command to the plotter.
  2. The plotter did not feed the media correctly when the divided cutting function was set to "ON".
  3. The pen position did not back to correct origin point when the feed command was received.
  4. The "IN" and the "DF" command functioned as separator when the divided cutting function was set to "ON".
  5. The data was cleared after the cross cut function was performed when the separator is "DF" and when the divided cutting function was set to "ON".
  6. The pause function was performed when waiting the pressing of enter key.
  7. The plotter did not back to home position by the home command when the divided cutting function was set to "ON".
  8. The sometimes the X position error occurred when the roll media is feeding.
  9. The language selection menu of Russian was incorrect.

Version 1.70   *Release date: October 23, 2013*

- Fixed a bug
  1. The memory area was broken when the direct command "ESC.C31" is received during copying mode.
  2. The UPDATE.EXE couldn't perform correctly when the time out setting is shorter as 1 sec.
  3. The NEC font (Non Standard Japanese Kanji characters) could not print.

Version 1.60   *Release date: July 24, 2013*

- Fixed a bug
  1. The tool position did not shift when the push roller detecting setting is set to "Disabled".
  2. The tool went down during feeding with separate cutting mode when the paper end is detected.
  3. The feeding distance was incorrect when the pre-feed setting was set to ON.
  4. The pre-feed was performed when the carriage was moved in the pre-feed mode ON.
  5. The cutting position was incorrect during the perforation cutting after the carriage was moved.

6. The firmware could not update by the "UPDATE.exe" when the time out setting was set to ON.

● Modification
1. The user setting of 6 was corrected for Shima Seiki.
2. The tool position is able to move during pause mode.
3. The Y direction is not moved when the push roller detection setting was set to "Disabled".

Version 1.50   *Release date: May 28, 2013*

● Fixed a bug
1. The language setting was set to English always after nov-ram cleared.
2. The tool did not go down during adjusting the tool force after the nov-ram cleared. The default value of tool force was corrected.
3. The maximum width of cutting was incorrect when the cross cutting was performed.
4. The expanding setting was not set correctly after media type was selected.
5. The origin key was not able to use when the push roller sensor is set to disable.
6. The second page of panel cutting position was shifting when the panel cut mode is ON.

● Modification
1. Some of menus were corrected.
2. The maximum Y position adjustment function was added to the adjustment mode.

Version 1.40   *Release date: April 24, 2013*

● Fixed a bug
1. The feed command did not work correctly. (It was -5 mm shorter than specified length.)
2. The 3rd line of message was not displayed when the 1st line of message is displayed in one line.
3. The "FG" command did not responded correctly.
4. The setting of magnification changed the size of self-test.
5. The error was displayed even if the push roller is located on the grit roller.

There were not enough margins to detect the position of the push rollers.

- Modification
    1. The cross cutting process was improved.

Version 1.30   ***Release date: February 28, 2013***

- Fixed a bug
    1. The Y-position-error occurred when the continuation is selected and the setting of media sensor function disabled.
    2. The cross cutting was performed when the sheet media is installed.
    3. The "FS" command did not work when the pen pressure is specified by the "ZF" command.
    4. The plotter locked when the cam lever is released during the copy function.
    5. Some of displaying menu of Chinese, Korean, and Russian were corrected.
    6. The Condition key responded when the "Cross Cutting" function was processing.
    7. The Condition key responded when the "Auto Feed" function was processing.
    8. The plotter locked when the buffer is cleared when the tool is set to pen.

Version 1.20   ***Release date: December 4, 2012***

- Fixed a bug
    1. The condition was displayed incorrectly when the push roller position error occurred after the power turned on.
    2. The blade direction was not initialized when the cross cutting is performing.
    3. The perforation setting was printed incorrectly for the condition printing. It was not matching with the setting value of perforation.

Version 1.10   ***Release date: November 19, 2012***

- Modification
    1. The default offset of each blade adjusted to the PHP33 blade holder.

Version 1.00   ***Release date: November 16, 2012***

- Initial version.

End