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## **OPS681 Cutting Master 4 64 for Macintosh**

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**NOTE:**

*The version 3.xx is 64 bits App.*

*When the Mac OS is later than 10.15, install the version 3.xx.*

*Older version than the version 2.xx is 32 bits App.*

*When the Mac OS is from 10.7 to 10.14, install the version 2.xx.*

*Do not install the version 3.xx and the version 2.xx together.*

*When both versions were installed, uninstall both versions, and then install the correct version of CM4.*

*When the old version of CM4 did not work by the security update of MAC OS, install latest version of CM4 which is version 3.xx.*

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**Version4.60**

**Release date: June 29, 2022**

- Modification
  1. Changed a message that appears in cutting after media is flipped when "Reverse-side Registration Marks" is specified. (For FCX2000/4000 only)
  2. When the [Cut/Plot] screen was opened, the settings were changed if the tab was switched before loading was completed.
  
- Bug fixed
  1. When specifying "Large Canvas" for the Illustrator artboard, the size of the registration mark was 10 times larger.
  2. Multiple user accounts could not be used while switching without the need to reinstall for each user.
  3. Fixed a problem in which pressing the "Reset" button on a tab other than [Layering] or changing settings on the [General] tab would change some of the cutting conditions set on the [Layering] tab.
  4. "Optimize cutting order" drop-down on the [Advanced] tab now retains its settings even if it is reset to None using the "Reset" button.

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**Version4.50**

**Release date: May 11, 2022**

- Modification
  1. The measures to prevent double-cutting in the previous version have been also

implemented to "Cut Reg Marks" button on the Registration Marks Tab in the [Cut/Plot] screen.

\* This change applies to FCX2000/4000 only.

- Bug fixed
  1. When specifying "Repeat job" on the [Cut/Plot] screen, the specified cutting conditions were reflected for the first time, but not for the second and after.

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**Version4.41**

**Release date: January 12, 2022**

- Modification
  1. Fixed a problem that would be cut twice when the Send button was pressed consecutively in the Cut/Plot screen due to the mouse chattering or user error like double-click.
  
- Bug fixed
  1. Fixed an issue that prevented sign-in on certain Mac OS.

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**Version4.31**

**Release date: October 26, 2021**

- Bug fixed
  1. When "Poll Size" button was pressed in the Cut/Plot screen, acquisition of the media size sometimes became slow.
  2. On the registration marks tab screen in Cutting Master 4, an error message was displayed and it could not be changed if you erased the measurement units and entered only numerical values.

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**Version4.20**

**Release date: July 14, 2021**

- Modification
  1. Corresponded for the specification change of the Adobe Illustrator 2021 (Ver.25.3.1).
  
- Bug fixed
  1. When cutting with "Return to Scanning Base Point after plot" checked in the registration mark screen of Cut/Plot, the cutting job was not cleared and the next

cut could not be done.

This function is applicable only for FCX2000 and FCX4000.

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**Version4.00****Release date: June 1, 2021**

- Modification
  1. Fixed an issue that prevented users from signing in to SAiCloudConnect and using Cutting Master 4 and Cut/Plot on macOS 10.15 Catalina and macOS 11 Big Sur.

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**Version3.90****Release date: March 30, 2021**

- Modification
  1. Corresponded for new Mac OS 11 (Big Sur) on Mac with Apple Silicon Processor.
- Bug fixed
  1. Icon for SAi Cloud Connect was not displayed.

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**Version3.80****Release date: February 16, 2021**

- Modification
  1. Corresponded for the Adobe Illustrator 2021(Ver.25.1).  
Fixed the problem that the item [Cutting Master 4] does not be displayed in File menu.

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**Version3.70****Release date: December 15, 2020**

- Modification
  1. Corresponded for new Mac OS 11.0.
  2. Corresponded for the Adobe Illustrator 2021.
  3. [Copy to job folder] function was added in the "Add job" menu screen.
- Bug fixed
  1. When the plotter is cutting with network connection, other cutting data can be sent from another PC.
  2. When [Detect the four registration marks for first adjustment] is selected in Matrix copy mode, the plotter could not recognize the second registration mark in the 2nd page.

**Version3.60****Release date: August 18, 2020**

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- Modification
  1. The function was added which converts from the JOB file to the XPF file.
  
- Bug fixed
  1. When the data link server function is running, the menu was disappeared, then the timeout error message was displayed.
  2. When the cutting order specified the color order and optimization order, the number of pass setting did not effect.
  3. When more than two same model of plotters were setup, it could not select each plotter for output destination.
  4. When the Illustrator was startup, the plugin reading error was displayed by the following condition.

The Mac OS was restarted after the Install Manager was used.

**Version3.50****Release date: June 23, 2020**

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- Modification
  1. The following barcode lengths were added for low resolution of printer.

And the narrow spacing displays in ( ).

Standard barcode:  
Long (0.8 mm)

Roll Media:  
Long (0.8 mm), Long (1.0 mm), Long (1.2 mm), Long (1.5 mm), Long (2.0 mm)
  2. The default barcode length changed from the normal (0.4 mm) to the Long (0.8 mm).
  
- Bug fixed
  1. When the cutting line was outside from the registration mark area, the maximum copy number for horizontal was not able to specify.
  2. When the right mouse button was clicked on the text area of Cut/Plot, a part menu item was displayed in space.
  3. When the layer name is Japanese, the setting of layering tab was reset while the

Cut/Plot was reopened.

4. Even if the repeat job of cut plot menu was specified to the multiple times, the job was sent one time only.

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**Version3.40**

**Release date: January 28, 2020**

- Modification

1. The CM4 became the Notarization app for Apple MAC OS.

When the older than this version was installed, there is possibility the CM4 will not work on the latest MAC OS from February 3rd 2020 by security issue of MAC OS 10.15 (Catalina).

- Bug fixed

1. When the reset button was clicked in the Layering Tab of Cut/plot, a part of checking box was not reset.
2. When the confirming message of 1<sup>st</sup> registration mark position was canceled, incorrect status was displayed.
3. When the check box of distance from media was checked, the total distance was not displayed.

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**Version3.30**

**Release date: December 3, 2019**

- Modification

1. Corresponded for the Illustrator CC2020.

- Bug fixed

1. When the PC was offline, the Cut/Plot menu could not open from the Illustrator.
2. When the PC was online, the Cut/Plot menu disappeared after the Send button was pressed.
3. When the Send button of Cut/Plot was pressed, multiple jobs were sent.
4. When the XPF file was saved, the XPF file remained on menu of CM4.
5. When the USB port of cutting plotter was not connected, and the Send button was pressed, the message was displayed on the status menu of CM4.
6. When the Send button was pressed, the confirmation dialog button did not work.
7. When the Test button was pressed in the TCP/IP setting menu, the two

messages were displayed and then the front message could not disappear.

8. When the USB cable was disconnected, and then the menu of CM4 was closed, the CM4 was crashed.

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**Version3.20**

**Release date: November 5, 2019**

- Modification

1. Corresponded for the CE7000.

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**Version3.10**

**This version was not released.**

- Bug fixed

1. When the Cutting Master was installed to the Mac OS 10.15, the error message was displayed behind the Cut/Plot Menu, therefore the Cutting Master 4 did not work correctly.
2. The symbols could not input to the note of barcode at the registration mark.
3. When the FC4500-50/4550-50/4510-50 was selecting for the plotter, the maximum value for media size could not input.
4. The first digit of first segment for IP address could not input "0".

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**Version3.00**

**Release date: September 24, 2019**

- Modification

1. The Cutting Master 4 was made as the 64 bits application software to correspond for the macOS Catalina.  
The Illustrator CS5/CS5 are not supported from this version.
2. The menu became like the Windows edition of Cutting Master 4.

- Bug fixed

1. When the reset button pressed, the "By layer" or "By Color" setting were not reset.
2. When the two points registration mark or the three points registration mark were made for FC4510-60, the error occurred, and then it did not cut.